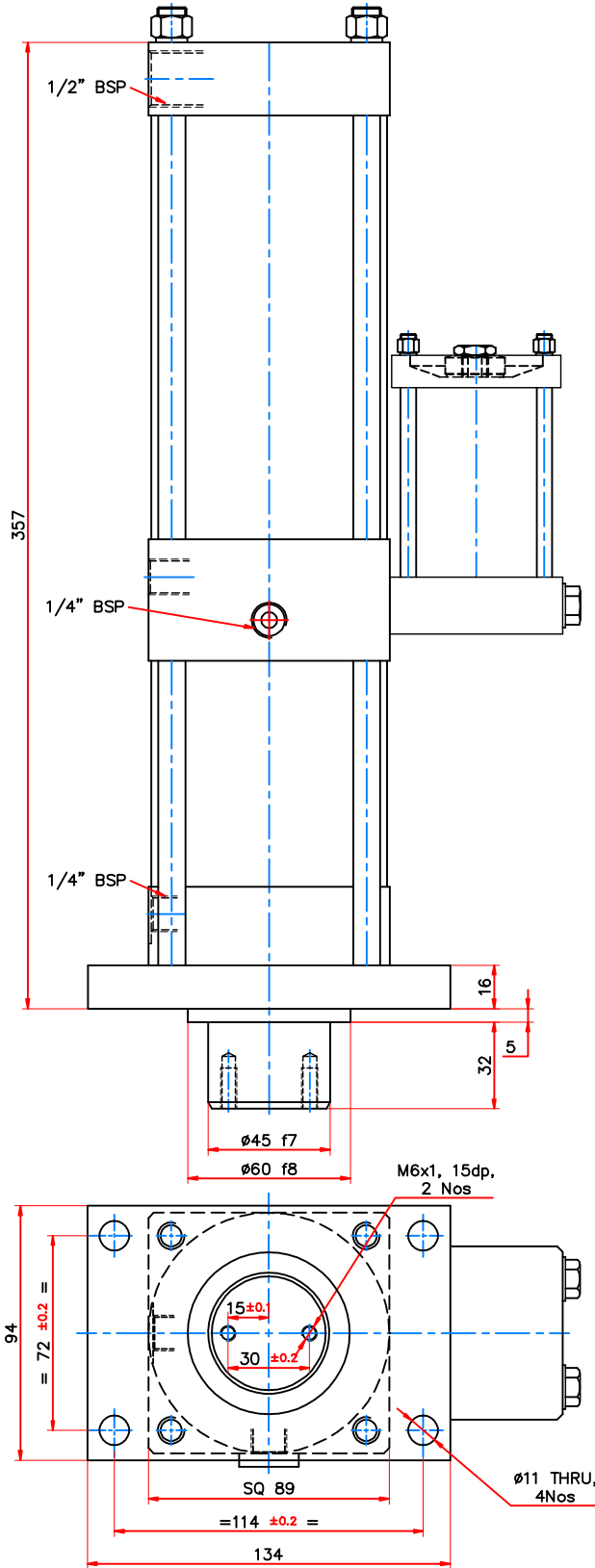




DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Unspecified m/c deviations (med to IS 2102)			TITLE		HYDRO-PNEUMATIC TOOL DECLAMP CYLINDER			
Linear-Length or Diameter			MODEL		PCS3-8045-VC09		Note: Remove all sharp corners 0.5x45' All dimensions are in mm unless specified	
Over	Upto & inc.	TOL	STROKE		9			QTY
-	6	±0.1	INT. RATIO		1:10			
6	30	±0.2	MOUNTING		FRONT FLANGE		SCALE	NTS
30	120	±0.3	RATED PR.		7 kg/cm²		DRAWN	RBP
120	315	±0.5	THEORETICAL THRUST ● 4 kg/cm²		2000 kgf		04/06/15	
315	1000	±0.8	THEORETICAL THRUST ● 5 kg/cm²		2500 kgf		CHKD	RKS
1000	2000	±1.2	THEORETICAL THRUST ● 6 kg/cm²		3000 kgf		04/06/15	
Length of shorter side of angle			THEORETICAL THRUST ● 5 kg/cm²		2500 kgf		APPD	RKS
Over	Upto & inc.	TOL	THEORETICAL THRUST ● 6 kg/cm²		3000 kgf		ALTERATION	
-	6	±1°						
6	30	±30°						
30	120	±20°						
120	315	±10°						
			ORSETT HYDRAULICS PVT. LTD.					
			AHMEDABAD			INDIA		